

SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

700F

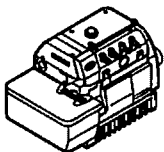
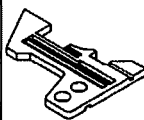
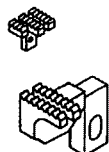
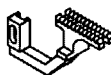
零件圖 PARTS LIST



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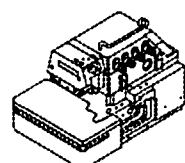
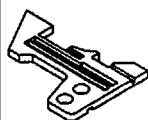
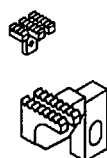
 高林股份有限公司
KAULIN MFG. CO., LTD.

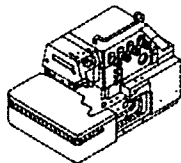
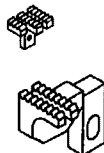
From the library of: Superior Sewing Machine & Supply LLC

											
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
737F-504M1-15	E934D	D438	D912	H442	P152D-2	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04	E800	D440	D095	H445	P253E-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04CT	E800C	D440	D095	H445	P253E-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04LFC-2	E800	D440	D095	H445	P101-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04LFC-2/EC	E800C	D440	D095	H445	P101-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04TR	E011	D015	D011	H445	P101-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04VT	E800	D440	D095	H445	P253E-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04WR/LF-B	E001					LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05PZ	E797	D440	D674	H445	PZ01-A	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #18
737F-504M3-05	E797	D440	D674	H445	P230-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05CT	E797C	D440	D674	H445	P230-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05VT	E797	D440	D674	H445	P230-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M5-04BK	E589F	D969	D675	H974	P975-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M5-04BK/VT	E589F	D969	D675	H974	P975-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-505F1-04	E784	D438	D674	H442	P152D-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
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737F-505F1-04VT	E784	D438	D674	H442	P152D-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M3-04	E796	D440	D674	H445	P230-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-505F1-04ES/VT	E784	D438	D674	H442	P152D-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04EC	E800C	D440	D095	H445	P253E-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M1-15VT	E934D	D438	D912	H442	P152D-5	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04TR/EC	E011C	D011	D015	H445	P101-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504F1-04	E784	D438	D674	H442	P152D-3	LP26	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9

規格件表 CONVERSION CHART

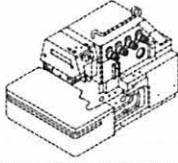
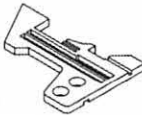
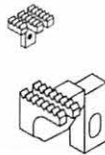
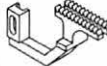
型別件對照表 MODEL COMPARE LIST

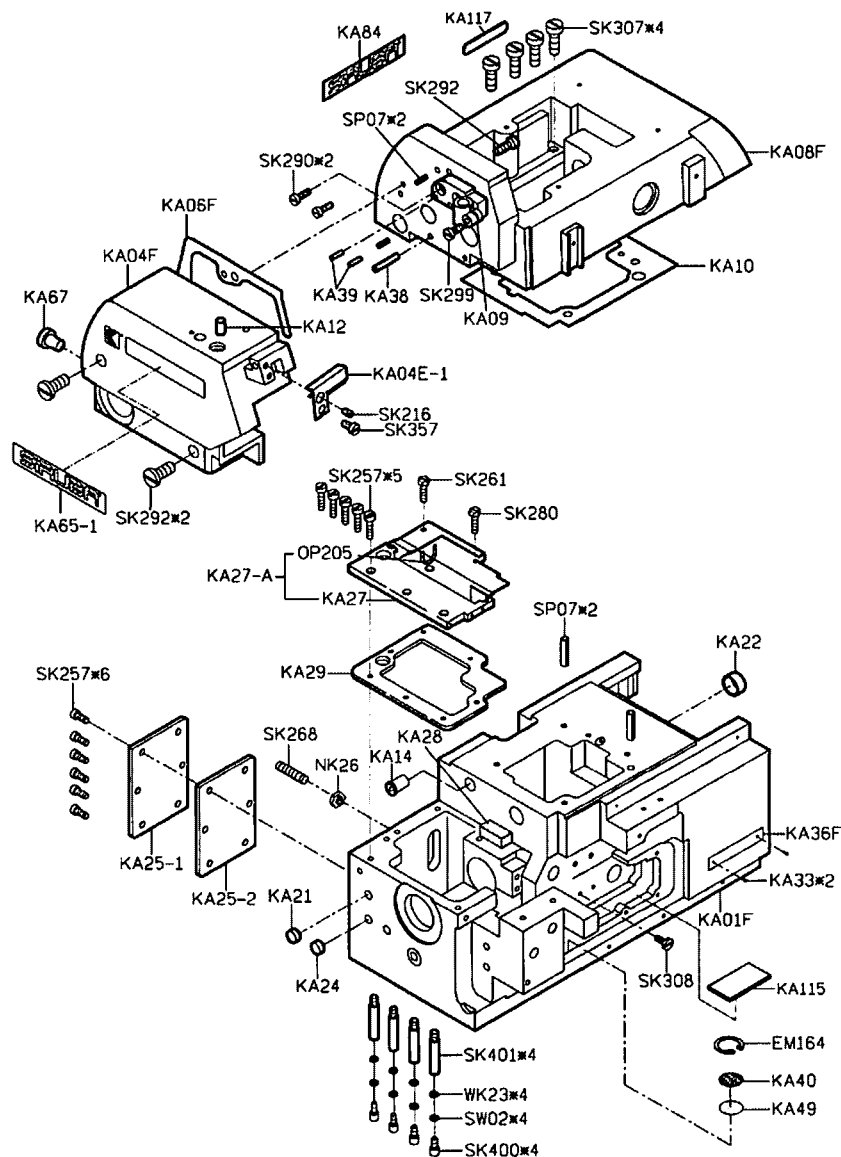
											
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
737F-504F1-15	E471	D471	D472	P471-A	LP26	KG131-E	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
747F-512M1-25	E920	D440	D095	H445	P253E-4	LP36	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-512M1-25CT	E920C	D440	D095	H445	P253E-4	LP36	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA	E919	D958	D095	H959	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/CT	E919C	D958	D095	H959	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/EC	E919C	D958	D095	H959	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/P	E919	D958	D095	H959	P136P-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24	E919	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24CT	E919C	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24EC	E919C	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LF-B	E919	D440	D095	H445	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LFC-2	E919	D440	D095	H445	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LFC-2/EC	E919C	D440	D095	H445	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24TG	E919	D440	D095	H445	P254G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24TG/EC	E919C	D440	D095	H445	P254G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24VT	E919	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25TG	E920	D440	D095	H445	P253G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25	E920C	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25CT	E920C	D440	D095	H445	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M4-23	E804	D440	D674	H445	P230-A	LP26	KG142-E	KJ13F	KF25-A	KJ11B-E	DC27 #11*2
747F-514M4-23CT	E804C	D440	D674	H445	P230-A	LP26	KG142-E	KJ13F	KF25-A	KJ11B-E	DC27 #11*2
747F-514M5-23BK	E591B	D969	D657	H974	P975-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M7-23	E804A	D441	D674	H446	P230-A	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2

											
機 型 MODEL	針 板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
747F-514M7-23CT	E804AC	D441	D674	H446	P230-A	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M7-24	E919A	D441	D095	H446	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-24CT	E919AC	D441	D095	H446	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25	E920A	D441	D095	H446	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25CT	E920AC	D441	D095	H446	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-24TG	E919A	D441	D095	H446	P254G-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25TG	E920A	D441	D095	H446	P254G-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514F1-24	E990	D438	D674	H442	P152D-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M5-23BK/VT	E591B	D675	D969	H974	P975-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-512M1-34	E832	D440	D095	H447	P253E-A	LP36	KG143-E	KJ13F	KF26-A	KJ11B-E	DC27 #14*2
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757F-516H4-55GA/P/EC	E986C	D956	D502	H957	P509P-A	LP26	KG155-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2

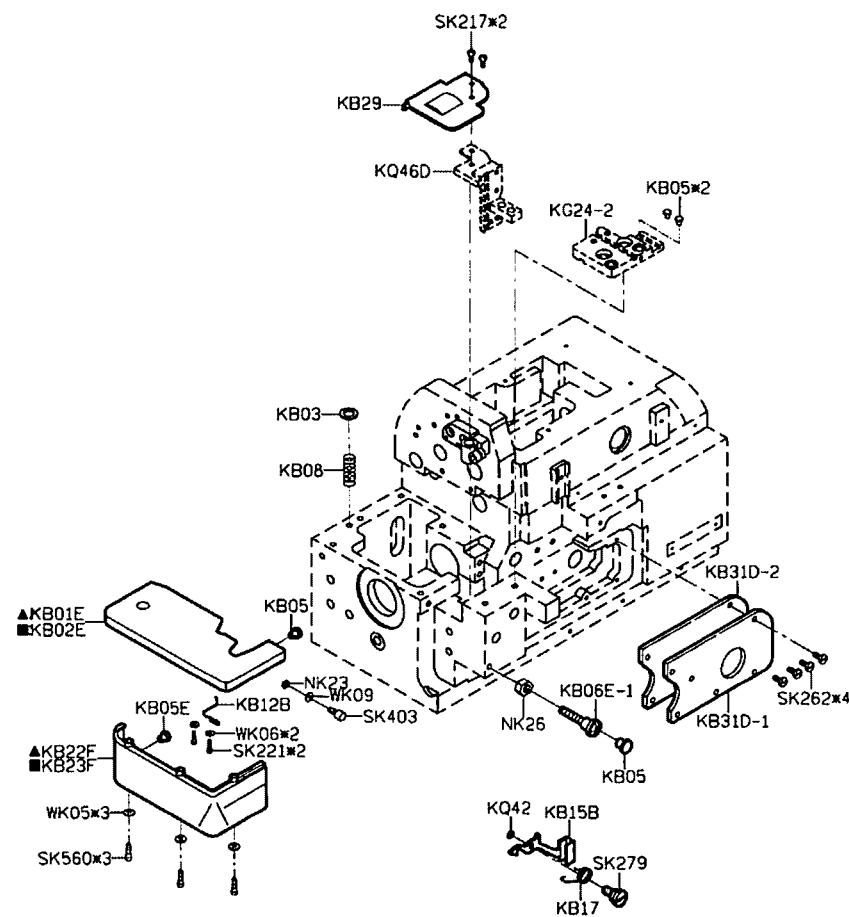
規格件表 CONVERSION CHART

型別件對照表 MODEL COMPARE LIST

											
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
757F-516L1-24	E834	D487	D060	H492	P500-A	LP26	KG152-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-24CT	E834C	D487	D060	H492	P500-A	LP26	KG152-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-35	E839	D487	D060	H492	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-35CT	E839C	D487	D060	H492	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516M2-35	E982	D489	D502	H497	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35CT	E982C	D489	D502	H497	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35PS	E982S	D489	D502	H497	P504S-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35PS/EC	E982SC	D489	D502	H497	P504S-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
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757F-516M2-55CT	E986C	D489	D502	H500	P502-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55PS	E986S	D489	D502	H497	P502S-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55PS/EC	E986SC	D489	D502	H497	P502S-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516X2-56	E870	D490	D502	H501	P960-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516X2-56CT	E870C	D490	D502	H501	P960-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516X3-56	E870	D490	D502	H501	P960-A	LP38	KG155A-E	KJ13F	KF26-A	KJ11B-E	TVX64#21*2
757F-516X3-56CT	E870C	D490	D502	H501	P960-A	LP38	KG155A-E	KJ13F	KF26-A	KJ11B-E	TVX64#21*2
757F-516M2-55/EC	E986C	D489	D502	H500	P502-A	LP26	KG155-E	KJ13F	KF25-A	KJ11B-E	DC27 #14*2
757F-401M1/TW/CT	E110C			H101	P767-A	LP26	KG153-E	KJ13F	KF25-A	KJ09B-E	DC27 #14*2
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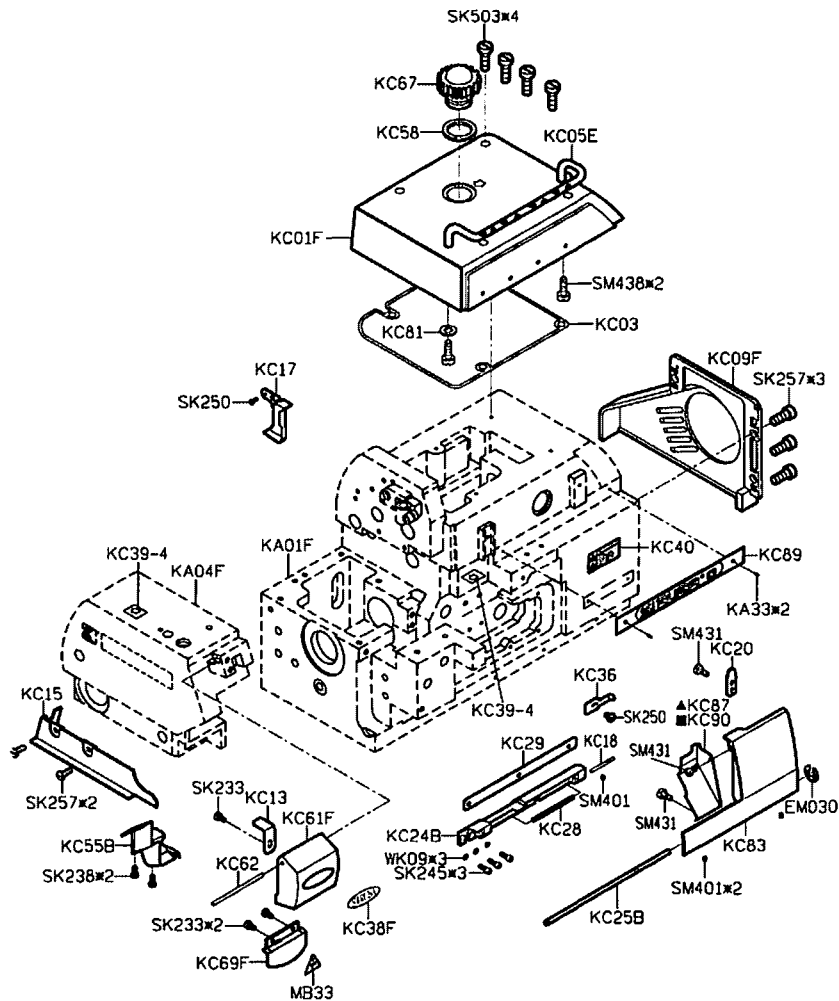


PARTS LIST FOR KA GROUP



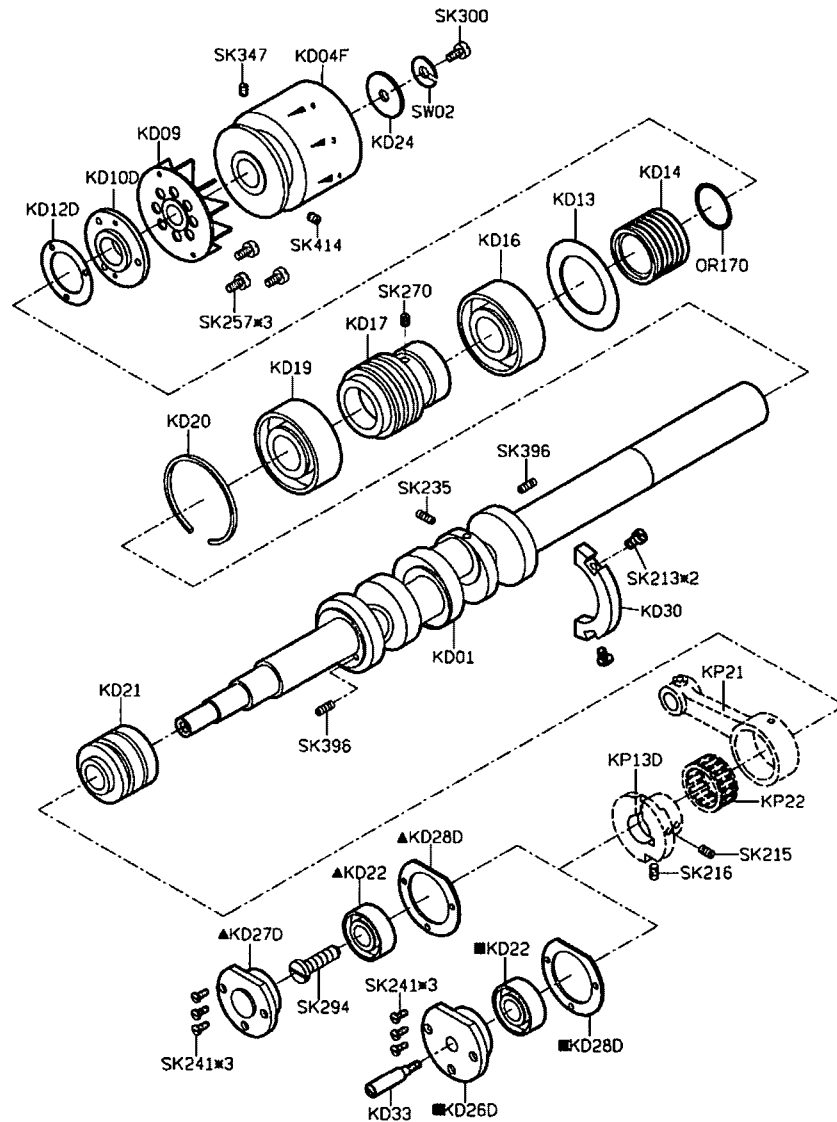
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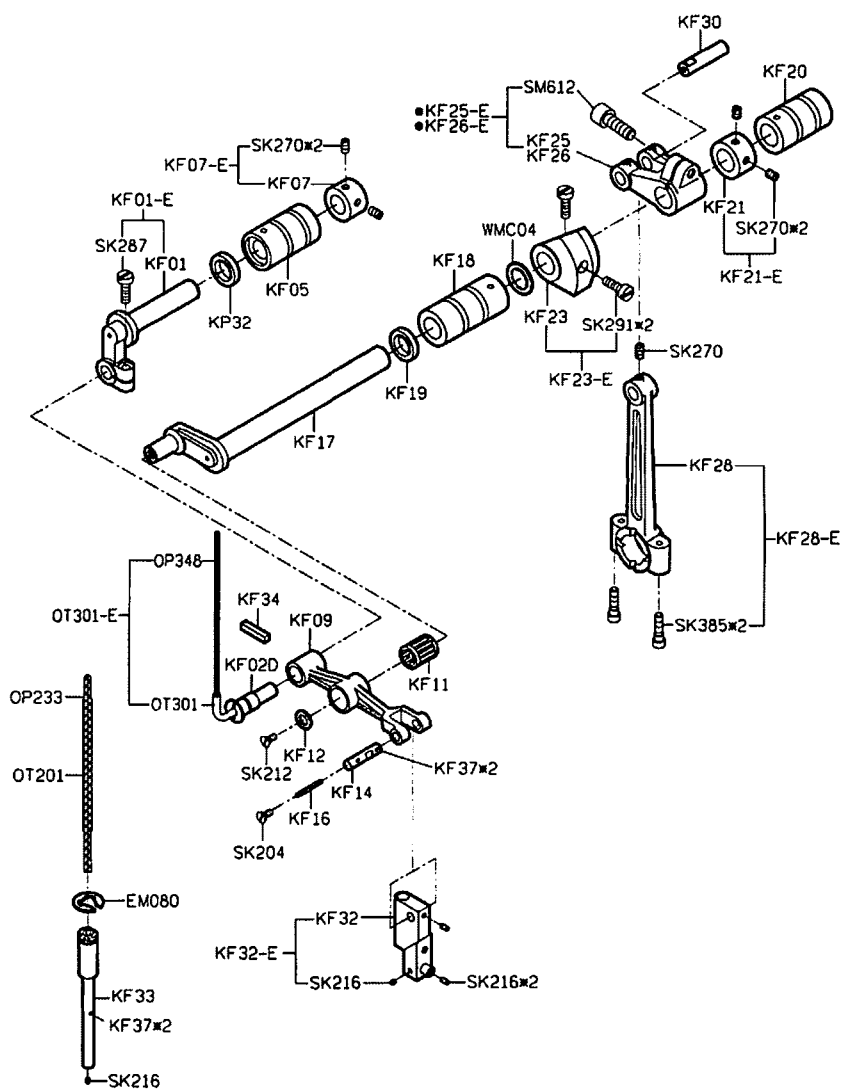
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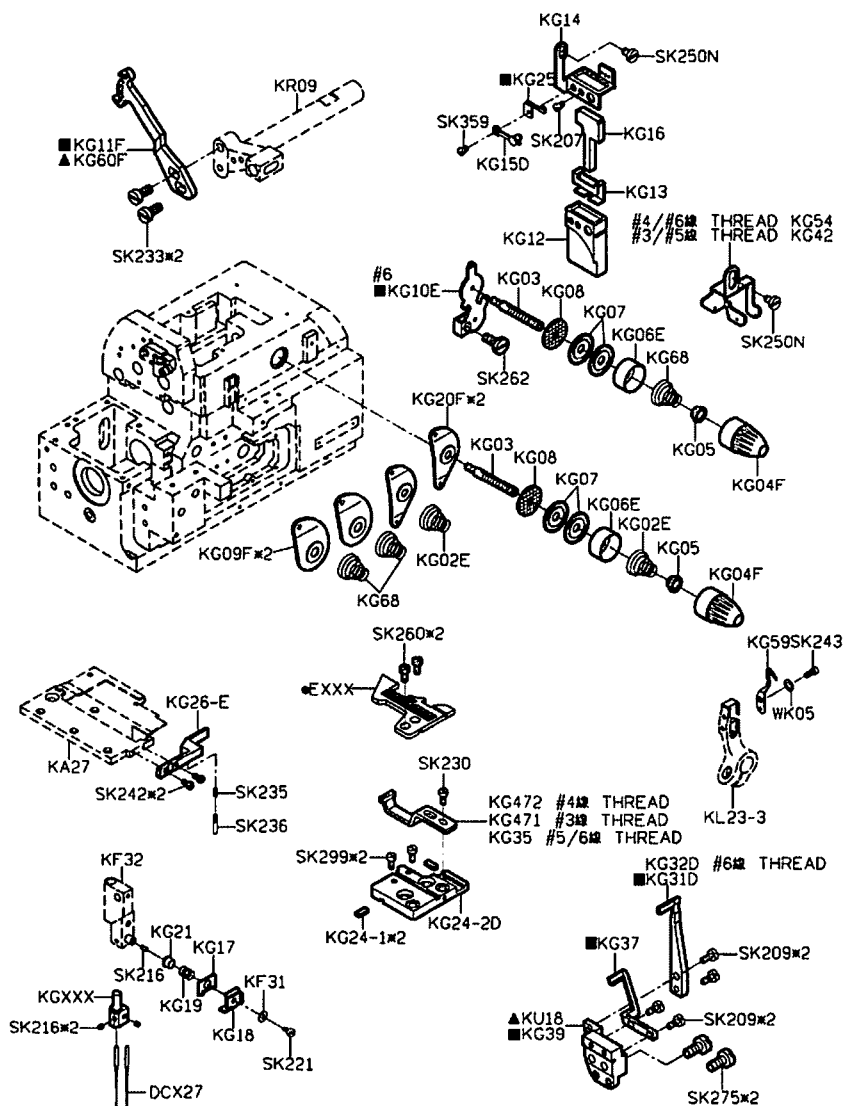
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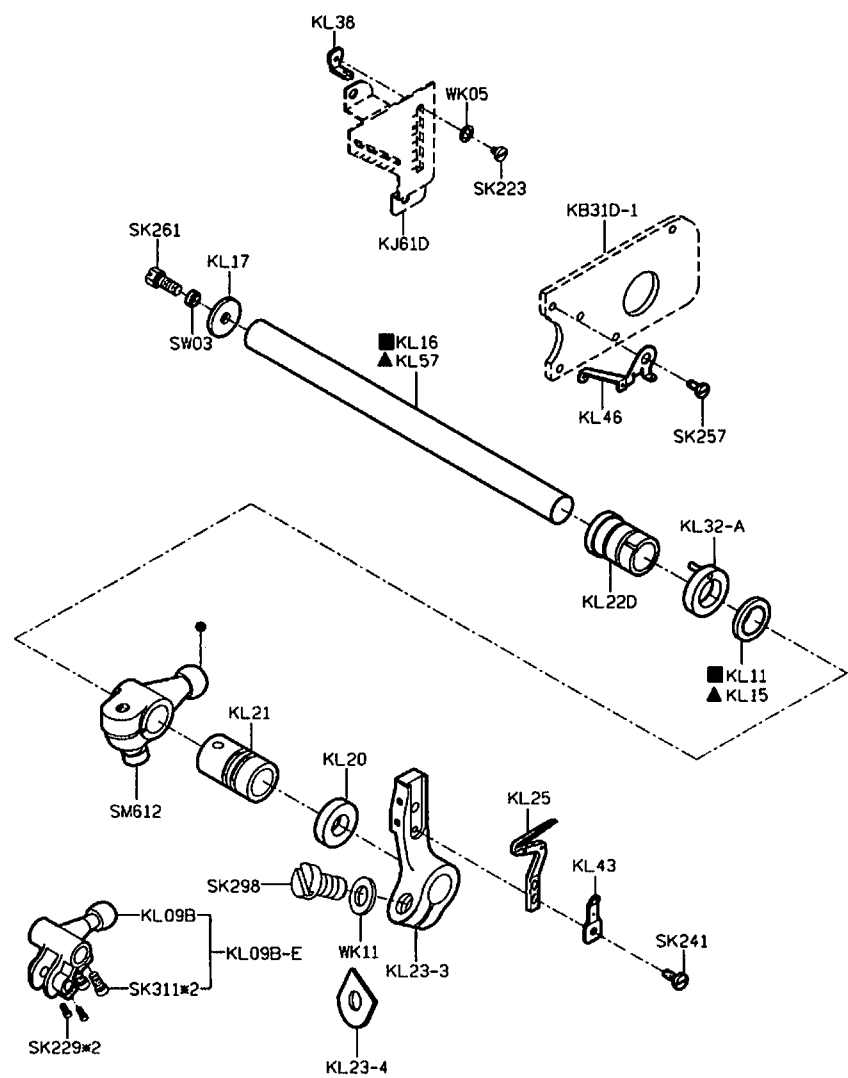
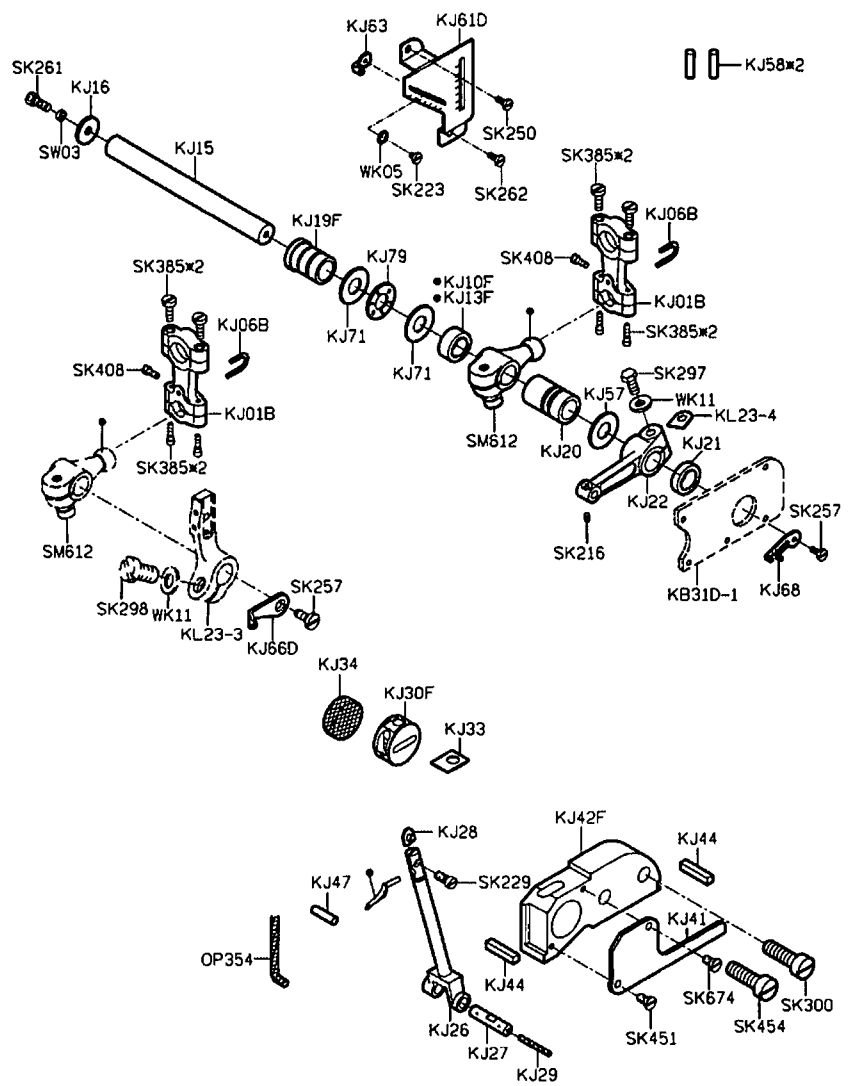


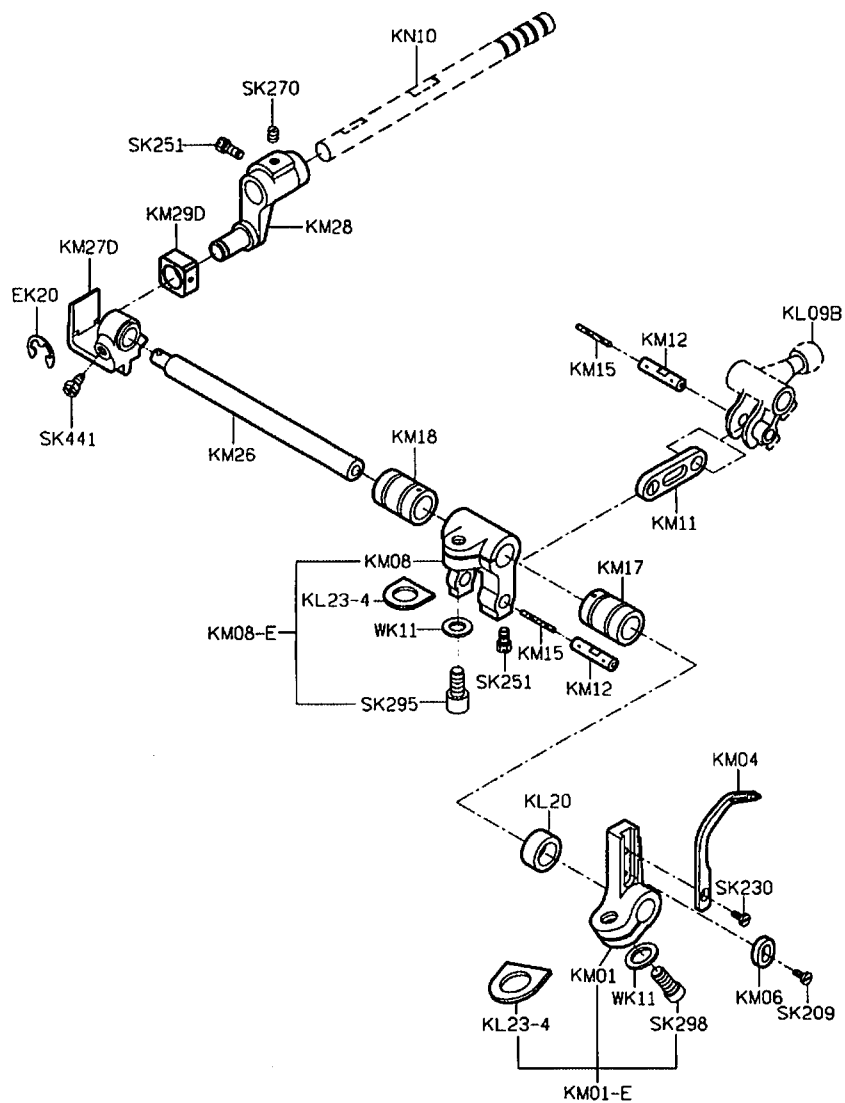
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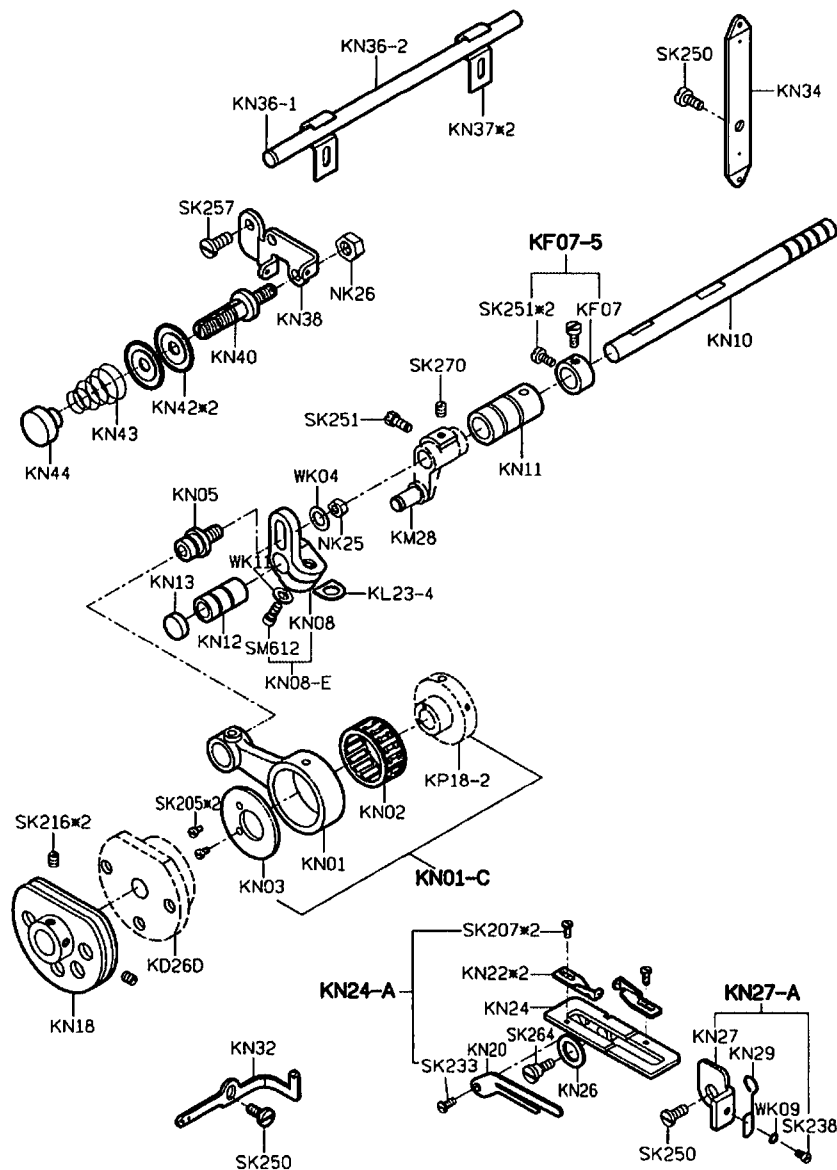
PARTS LIST FOR KG GROUP

PARTS LIST FOR KL GROUP





PARTS LIST FOR KM GROUP



PARTS LIST FOR KN GROUP

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The diagram shows the following parts and their assembly sequence:

- Top Assembly:**
 - SK452 (Screw) is used to secure KP25 (Bracket) to KP28-E (Coupling).
 - KP28-E is secured with SK295 (Screw) and SK251 (Washer).
 - KP34 (Washer) and KP35D (Washer) are used to secure KP28-E.
 - KP32 (Coupling) is secured with KP31 (Washer) and KP30B (Washer).
 - WK24 (Washer) is used to secure KP32.
 - WK01 (Washer) is used to secure KP65B (Bracket).
 - SK262 (Screw) is used to secure KP65B.
- Central Assembly:**
 - KP61 (Washer), KP63 (Washer), and SK221 (Screw) are used to secure KP64 (Bracket).
 - SK259 (Screw) is used to secure KP62 (Bracket).
 - KP60 (Washer), KP39 (Washer), and WK01 (Washer) are used to secure KP62.
 - SK399 (Screw), KP46 (Washer), and SK250 (Screw) are used to secure KP62.
 - SK257 (Screw) is used to secure KP62.
- Bottom Assembly:**
 - KQ37-3 (Coupling) is secured with SKM612 (Screw).
 - KP23-E (Bracket) is secured with SKM612 (Screw).
 - KP23 (Bracket) is secured with SKM612 (Screw).
 - KP21 (Coupling) is secured with KP09D (Washer) and KP06F (Washer).
 - KP08*2 (Washer) is used to secure KP21.
 - KP05F (Washer) is used to secure KP21.
 - KQ12 (Coupling) is secured with SK270*2 (Screw).
 - KQ11 (Coupling) is secured with SK270*2 (Screw).
 - KP13D (Coupling) is secured with KP15 (Washer) and SK215 (Screw).
 - SK216 (Screw) is used to secure KP13D.
 - SK219 (Screw) is used to secure KP18-1 (Washer).
 - KP18-1 (Washer) is used to secure KP18-2 (Coupling).
 - SK270*2 (Screw) is used to secure KP18-2.
 - KP18-2 (Coupling) is secured with SK270*2 (Screw).
 - SK261 (Screw) is used to secure KP11 (Washer).
 - KP11 (Washer) is used to secure KP02 (Washer).
 - OR060 (Coupling) is secured with KP02 (Washer).
 - KP01 (Coupling) is secured with KP02 (Washer).

Legend:

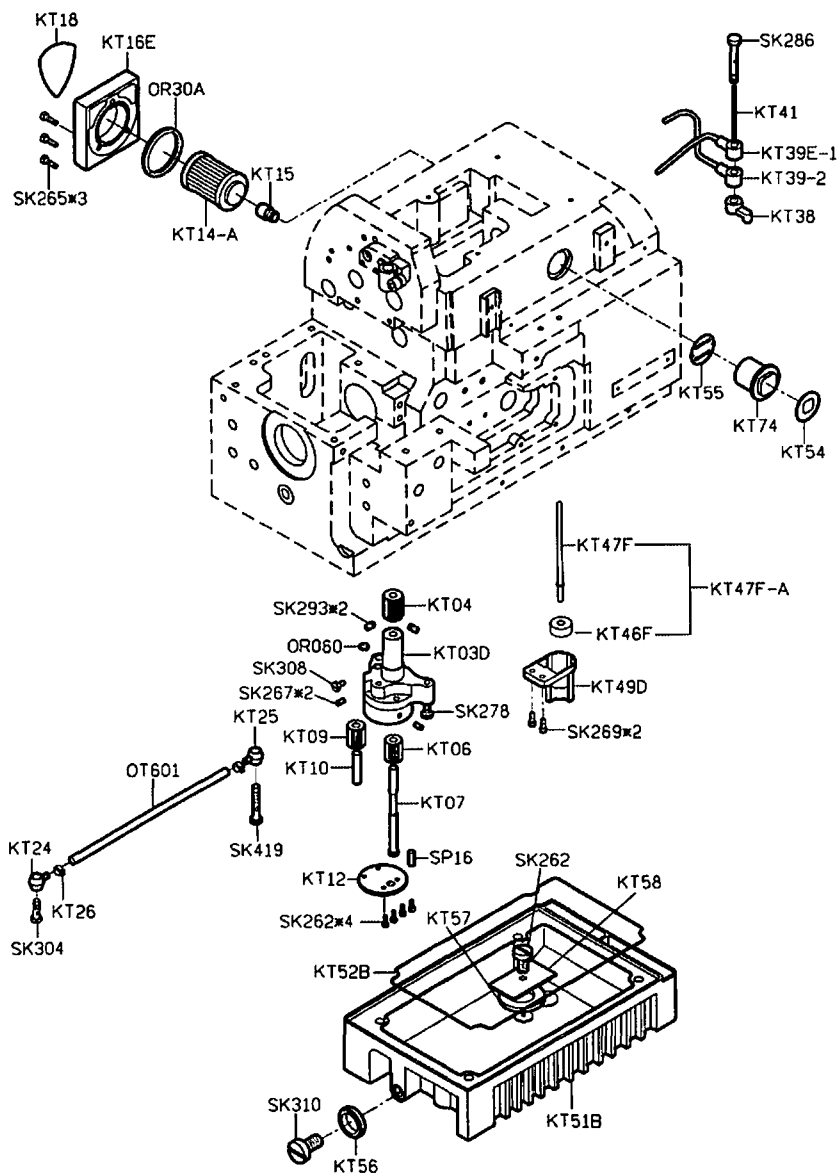
- ▲ KP59-A
- ▲ KP59
- KP18-2

This exploded view diagram illustrates the assembly of a mechanical component, likely a bracket or support structure. The main assembly path is indicated by a dashed line. Key components and their assembly sequence are as follows:

- Base Components:** KQ11, KQ12, KQ13, KQ14, KQ17, SK212, KQ10, KQ41, KQ40, KQ42, SK254, KQ15, KQ07, KQ05, SK245, SK576, KQ47, SK277, SK259, KQ50, KQ48, KQ46D, SK576, HXXX, KQ13, KQ11, KQ12.
- Intermediate Components:** KQ37-1, KQ37-2, KQ37-3, SK674x2, KQ24, KJ16, SK262, KP23, SM612, KP23-E, KQ28, SM612, KQ30, NK25, KQ31, SM612, KQ21, KQ25, KF21-E, SK270x2, KQ19, SK272, SK251, KA26, KQ33, KQ34, SK253, KQ35, KD21, KD01, KQ07, KQ15, KQ05, SK209, DXXX, SK209, DXXX, SK576.
- Final Assembly:** KQ37-1, KQ37-2, KQ37-3, SK674x2, KQ24, KJ16, SK262, KP23, SM612, KP23-E, KQ28, SM612, KQ30, NK25, KQ31, SM612, KQ21, KQ25, KF21-E, SK270x2, KQ19, SK272, SK251, KA26, KQ33, KQ34, SK253, KQ35, KD21, KD01, KQ07, KQ15, KQ05, SK245, SK576, KQ47, SK277, SK259, KQ50, KQ48, KQ46D, SK576, HXXX, KQ13, KQ11, KQ12.

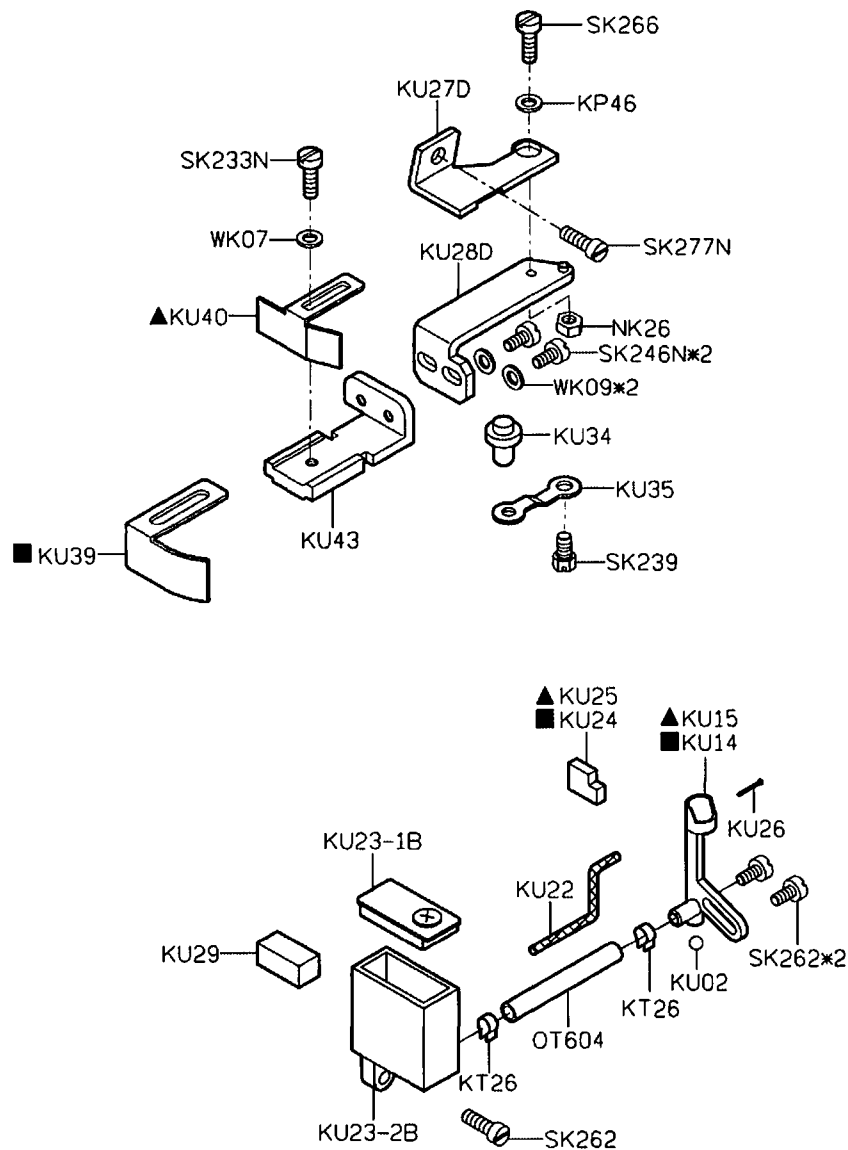


PARTS LIST FOR KT GROUP

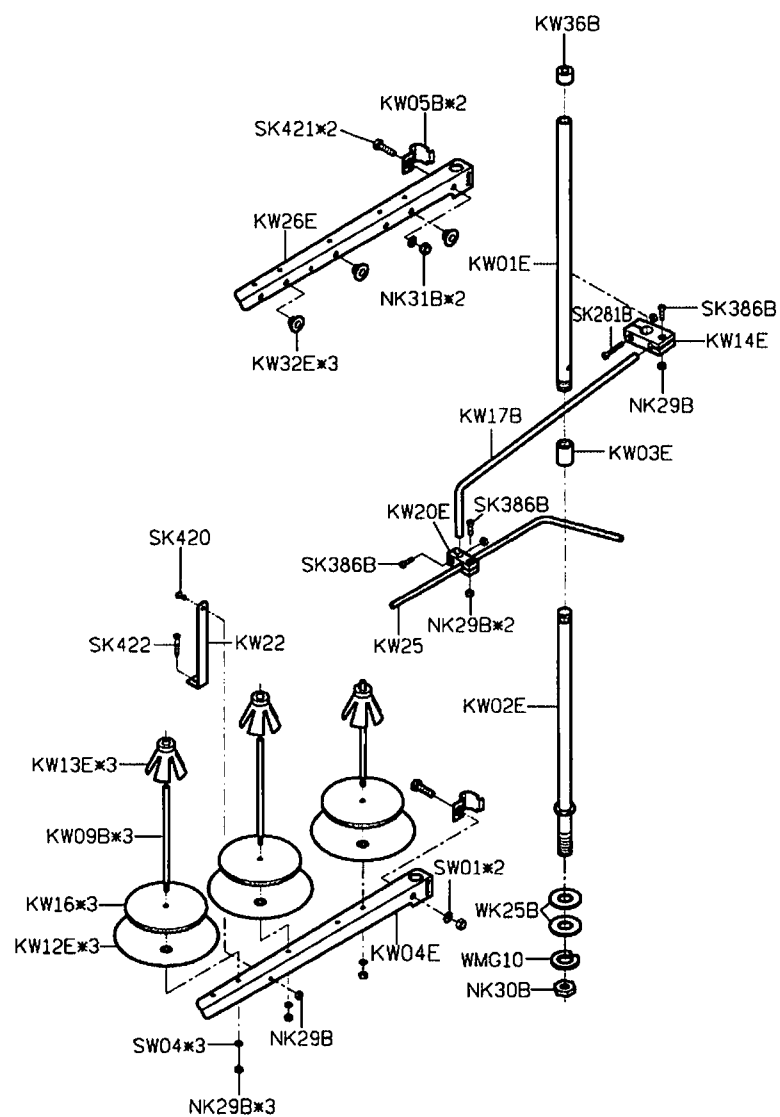


PARTS LIST FOR KU GROUP

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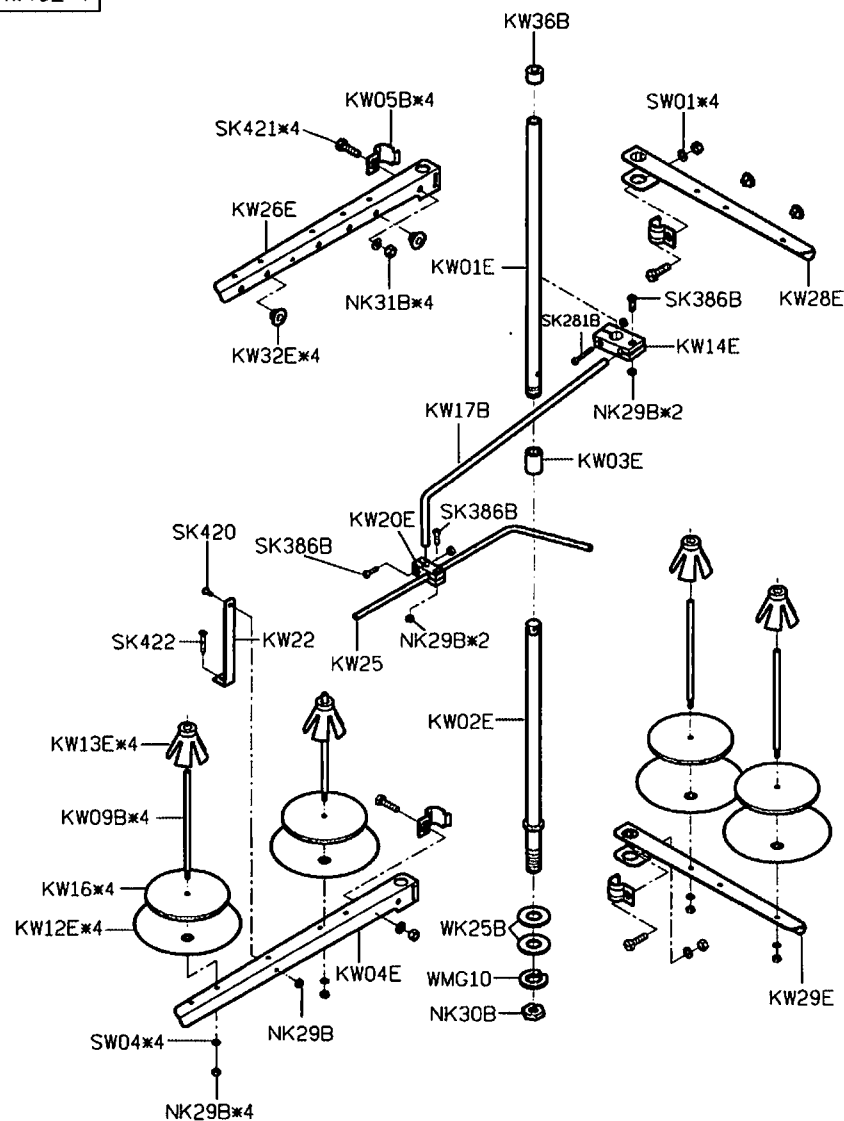


KW40E-3



PARTS LIST FOR KW GROUP

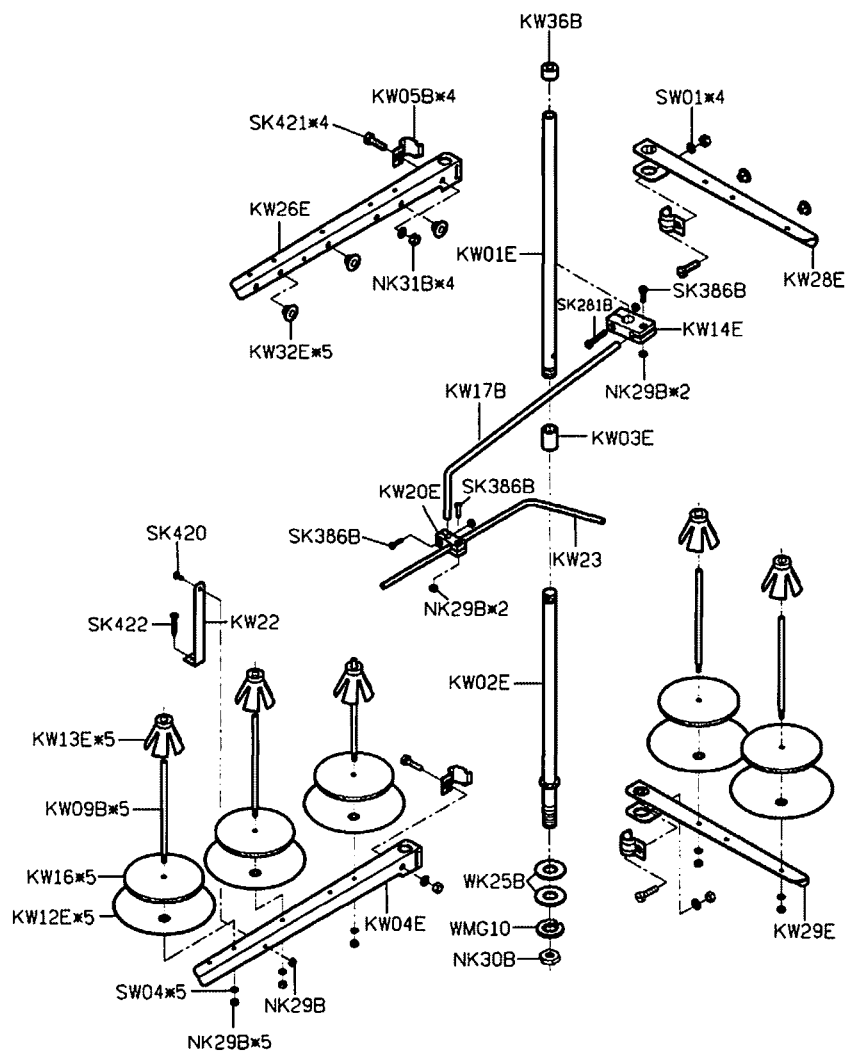
KW40E-4



PARTS LIST FOR KW GROUP

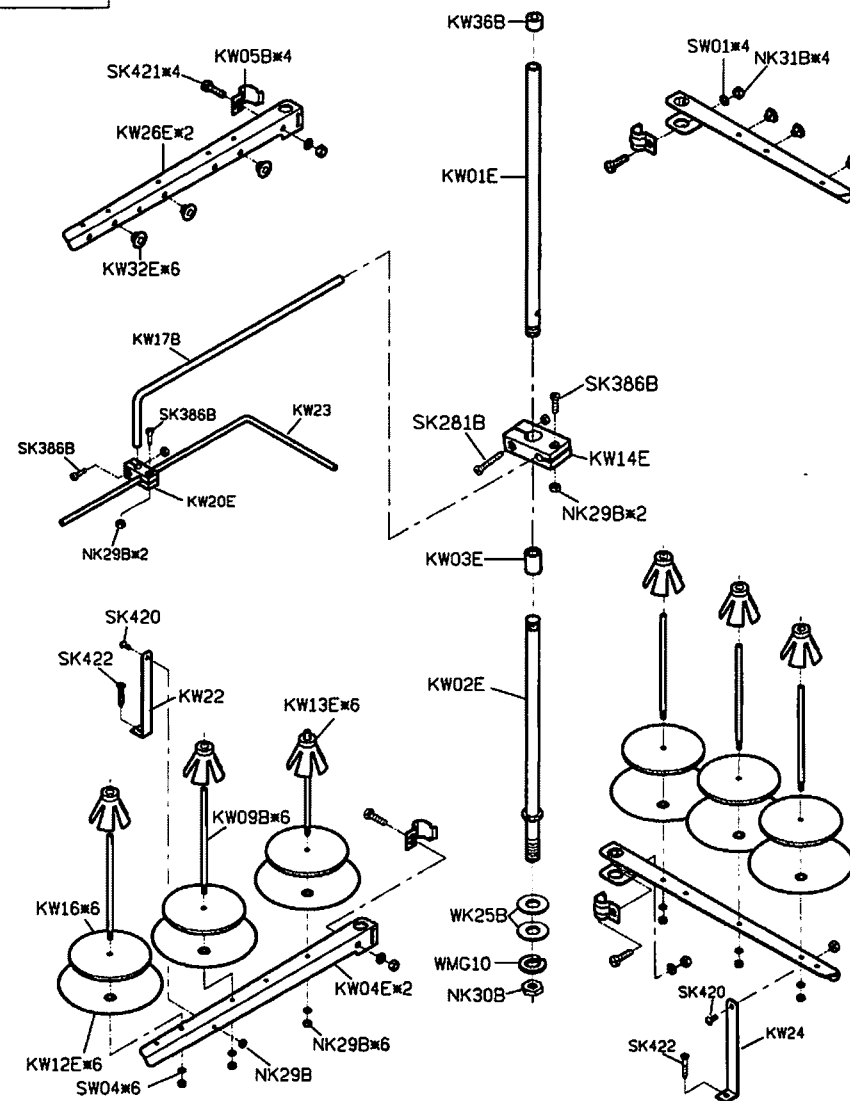
PARTS LIST FOR KW GROUP

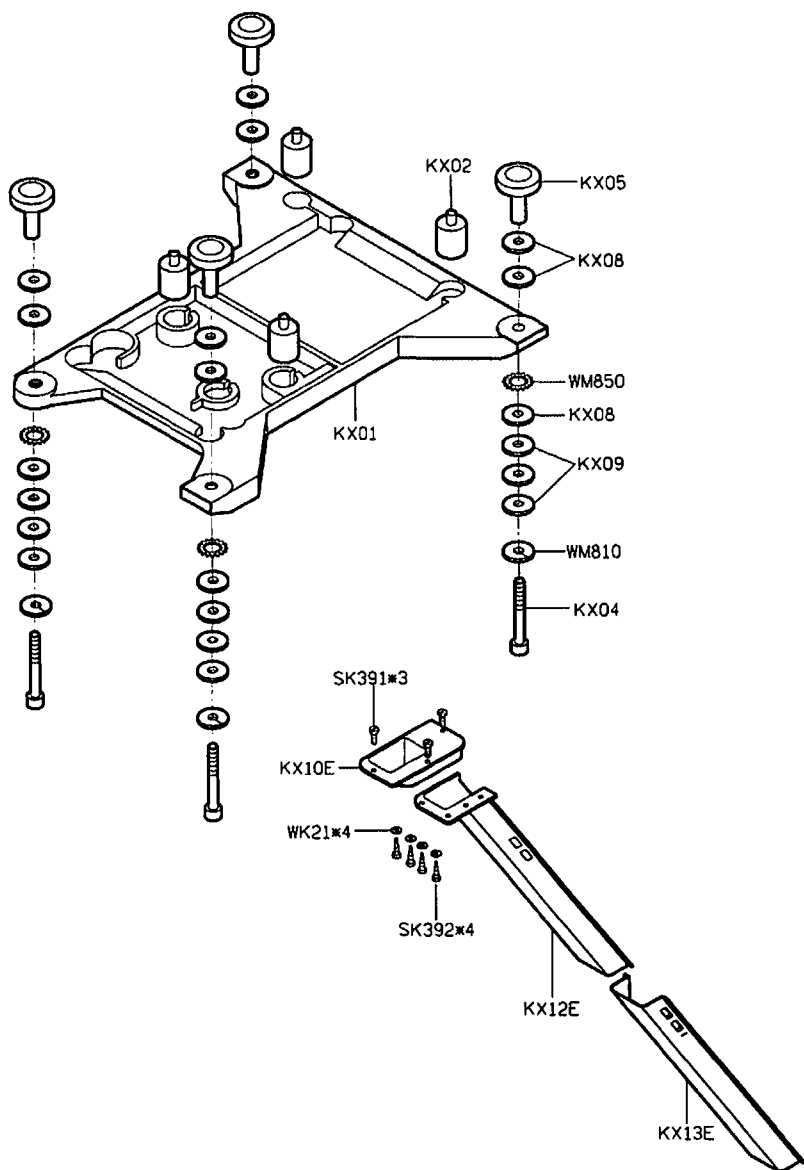
KW40E-5



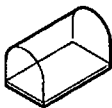
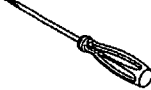
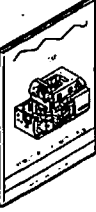
PARTS LIST FOR KW GROUP

KW40E-6



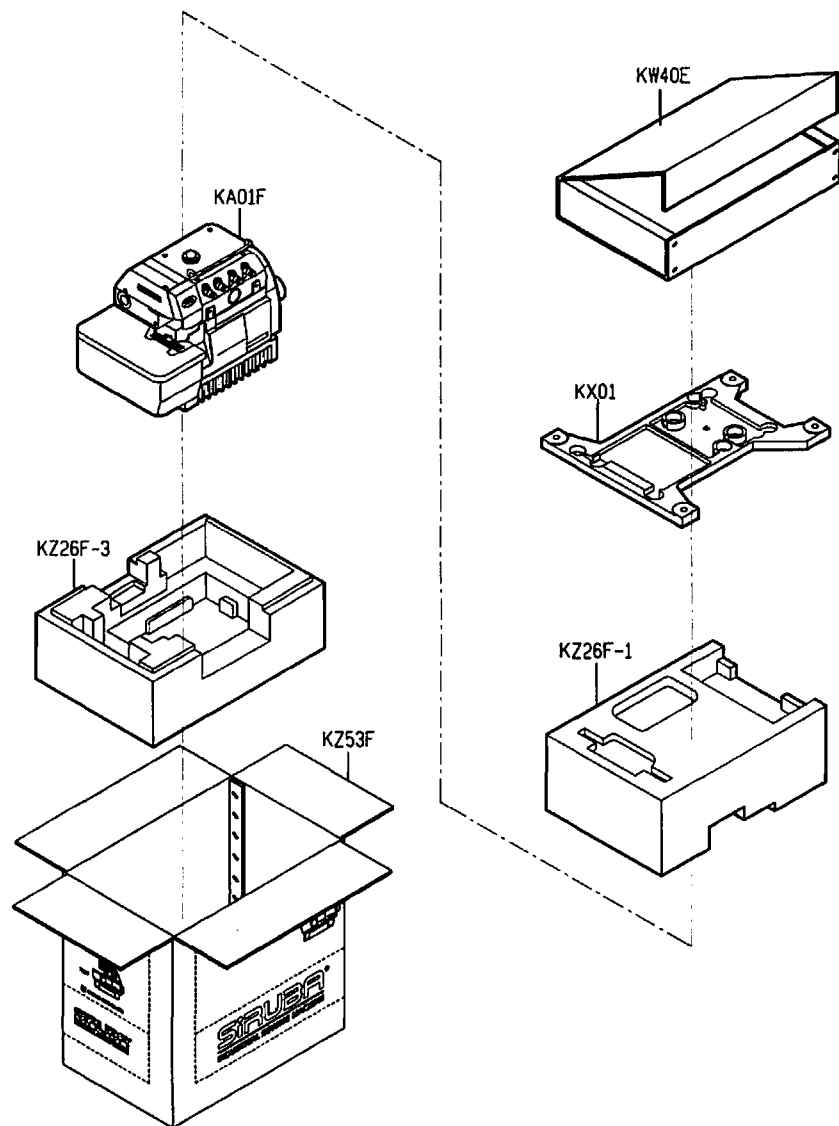


PARTS LIST FOR KX GROUP

KY01 防塵罩 	KY02-A 油罐 	KY03 油壺 	KY04 漏斗 	KY05 油壺 
KY07 開口板手 	KY08 開口板手 	KY09 開口板手 	KY10 六角板手 	KY11 六角板手 
KY12 六角板手 	KY14 內六角螺絲起子 	KY16 一字起子 	KY17 一字起子 	KY18 鑷子 
KY19 穿線器 	KY20D 腳踏板 	KY21-A/MY21 鉤子/鍊條 	KY26F 工具袋 	KR35 下刀片 
KT14-A 濾油器 	KZ03 乾燥劑 	針*4 	KZ08F 零件圖 	KZ08F-2 使用說明書 
SK216*2 螺絲 	MY11 六角板手 			

PARTS LIST FOR KY GROUP

PARTS LIST FOR KZ GROUP



PARTS LIST FOR LD GROUP

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700F

高林股份有限公司 KAULIN MFG. CO., LTD.

The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

KZ08F. DEC. 2005

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